

J-57 & 58 MIDC AMBAD NASHIK - 422 010

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# **ABOUT US**

- Established in 1994, Bill is a partnership firm, administered and managed by senior Family members.
- Prior 1994, we were located at Bhayander, by the name Indian Press Tools working with a force of 10 labours.
- At present we are located at Nasik, Maharashtra working with a force of 300 laborers.
- We develop and produce sheet metal and machined components for the automotive Industry.

#### **MISSION AND VISION**

#### **MISSION**

Mission We work in sync with our customer's success by providing them the required products at a competitive price and punctual time by helping them expand their market share. We, at Bill Industries concentrate on innovation as well as quality as the core provider.

#### VISION

We are working towards being a global player in automotive components market with a world-wide value chain.

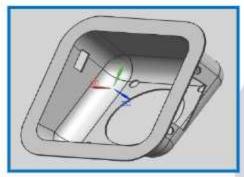
## **VALUES**

- O Safety first and Quality must.
- O Be Respectful.

- O Be Ethical.
- O Care for society.

## WHAT WE DO

## We are manufacturers of:



Sheet metal components



Critical machining of Automotive Parts



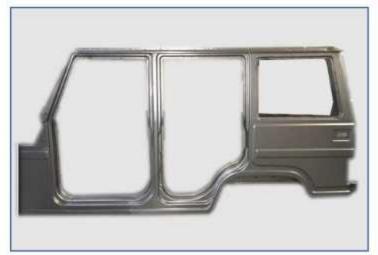
**Assemblies** 



**Development of toolings** 

# PRODUCT TYPE (BODY ASSEMBLIES)

## **BOLERO ASSEMBLIES**











Bolero Side Body, BackPannel & DashPannel Assembly

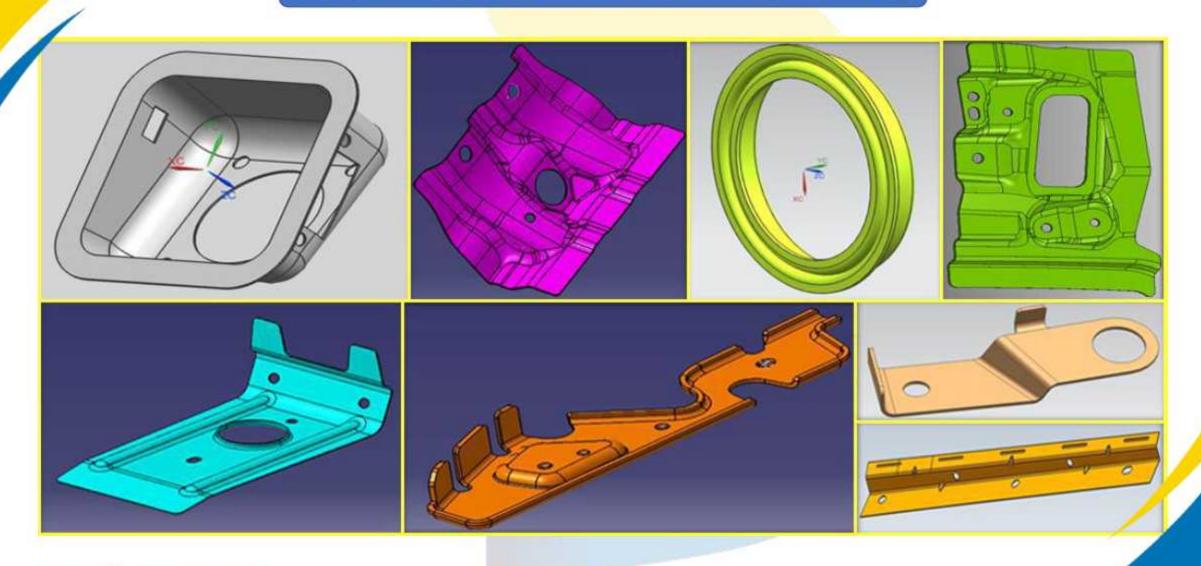
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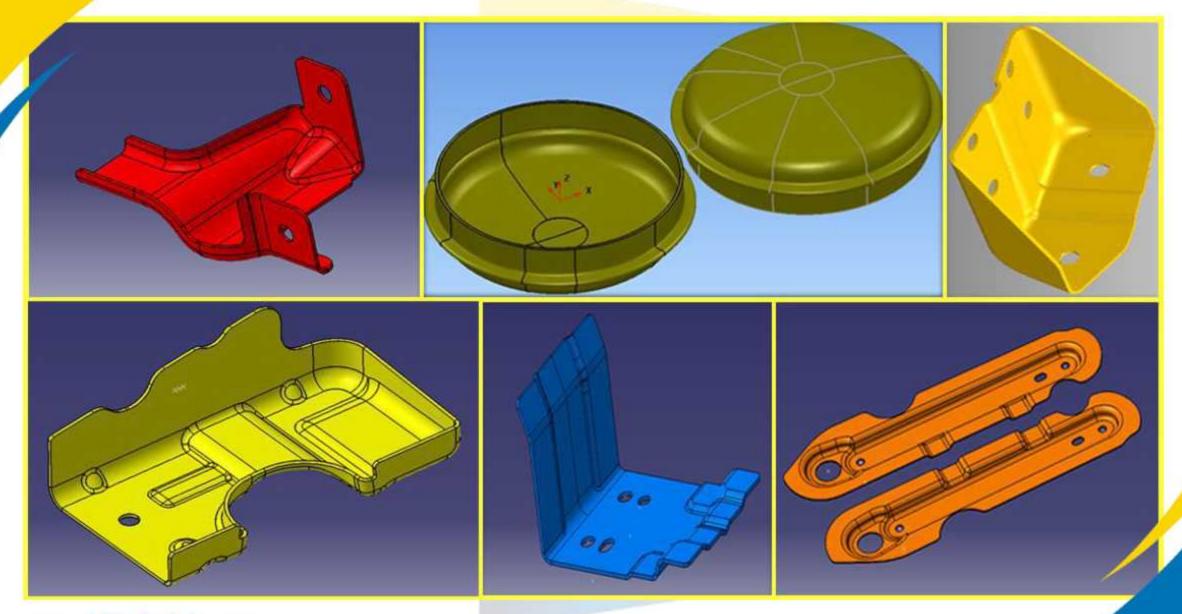
# XYLO ASSEMBLIES





# TOOLINGS FOR FOLLOWING PARTS





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# **TOOLINGS (DIES & PANEL CHECKERS)**



# PRODUCTION FACILITY AVAILABLE

## **POWER PRESS**

400T

Make- Gill Bolster Size- 1800X1200 Shut Height- 675-775 Die Coution- 25T (2nos.)





Make	ISGEC					
Tons	Т	110T	250T			
Bolster Size	mm	1150X710	1450X950			
Stroke Lenghth	mm	180(Fixed)	250(Fixed)			
Shut Height	mm	270-350	675-775			
Die Cushion	Т	63	140			

110 & 250T power press ISGEC made

# **TECHNICAL SPECIFICATIONS OF PRESSES**

Sr. No.	Parameters	Unit	TECHNICAL SPECIFICATIONS OF PRESSES					
1	Maximum Capacity	ton	400	250	150(Mech.)	200	GZ-110 T	100
2	Make	ē	GILL	ISGEC	GILL	GILL	ISGEC	GILL
3	Frame Type	=	Н	С	Н	н	С	Н
4	Bolster/Bed size (LR × FB)	mm	1800 × 1200	1450×950	715× 755	850×850	1150×710	620×650
5	Ram Area (LR × FB)	mm	1750 × 1100	1350×950	600X480	600×480	620×500	300×400
6	Stroke Length	mm	225 -Fixed	250 -Fixed	12-150	12-175	180 -Fixed	12-150
7	Shut Height	mm	675-775	475-600	300-415	320-480	270-350	165-300
8	Die Cushion Cap-acity at7Kg/cm²	ton	25 ton 2 Nos	140	NA	25	63	25
9	Die Cushion Stroke Length	mm	125	125	NA	80	80	60
10	Die Cushion pad Area	mm	1600 ×800	600× 560	NA	480×490	500× 450	305×530
11	Spare Capacity	%	90%	90%	80%	80%	90%	80%
12	T-slot	mm	300	300	155	250	300	300

# SPOT WELDING GUNS & ASSEMBLY FIXTURES

# Bolero & Xylo





# TOOL ROOM FACILITIES



Make	Pinnacle GSH 7530			
Table size	750X300 (mm)			
Max. Cross Traverse	330 (mm)			
Max. Spindle Centre	625 (mm)			
from Table Surface				
Spindle Speed	1400 (rpm)			



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# VMC & WEDM

# STRONG VENDOR BASE







# SPM FOR MACHINING PRESS PART (ID BORING)





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# SPM FOR PARTING & FACING OPERATION







# **OUR DOMAIN STRENGTH**

#### **Press Line**

Mechanical Press
20T-100T Pneumatic Press
400T, 250T, 110T, 200T, 150T
Press Brake, Shearing &
SPM for press parts

#### Weld Line

MIG ,SPOT welding, Plasma Cutting, Projection Welding, Pedestal spot welding.



#### **Assembly Line**

All variant of Bolero & Bolero Maxi Truck Side assy. Fabrication.

#### **Tool Room**

DRO

Milling Machine Surface Grinding Lathe Machine Radial drill m/c

## **OUR FUTURE PROJECTION**

Press facility 63T and 400T –ISGEC make in 7 months also planning for coil feeder.

BILL

Tool Room 3-Axis VMC m/c CMM

Press facility 63T and 400T –ISGEC make in 7 months also planning for coil feeder.

New construction of press shop of 11000 sq. feet. Will be Completed by June'2017

# **MAJOR CLIENTS**

Mahindra & Mahindra Ltd	Mahindra
M&M Trucks and Bus division	Mahindra Rise.
MCIE Automotive	GCIE Automotive
JBM Auto	JBM 🐌
Track Components Ltd	TRACK COMPONENTS LTD.
Trikaya Coatings Pvt Ltd	trikaya
Windals Auto Pvt Ltd	Windals Precision Pvt. Ltd.

## **QUALITY SYSTEM ADOPTED**



1) ISO/TS 16949: 2009 Certified Company

2) IRQS Certifying Agency

3) Validity: 14/09/2018.

#### **OUR MANAGEMENT STRUCTURE** Harpal Singh Kohli (CEO) Mandeep Singh Kohli (MD) Hardeep Singh Ushraj Singh Inderraj Singh Kohli Kohli Kohli Tushar Tekawade Sagar Gade Kundan Singh Jitu Varniwal Nitin Jadhav Chetan Nikam lgbal Shaikh Padma Ghose Ramesh Sonar (Assistant Manager) (Maintanance Head) (Quality Head) (Designing Head) (Supervisor) (Production Planning) (Fixture Head) (Accounts Head) (Production Head) (Store Head) Rushikesh .G Krishna Patil **Dhiraj Singh** Harish Atterade Umesh Bonde Umesh Bonde Nilesh Operators (Quality Officer) (Dispatch Head) (Maintanance Asst.) (Designer) (Store Assistant) (Assistant) (Assistant) Jitu Varniwal Govind Thapa Operators Atul Patil (Tooling Head) (Supervisor) (Supervisor) www.billindustries.com

